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GUIDE TO ASSEMBLING D.I.Y. CARCASE UNITS

This set of assembly instructions is currently under review. References to Assembly sheets etc and other specific sheets are currently unavailable. To obtain information that is not explained we suggest you ring Proform.

1. Study your plans and select a simple carcass, ie M800 to assemble first. (see Assembly Sheet)
2. Assemble cabinet using supplied 50mm confirmat screws (see Components Sheet) in pre-drilled holes. Use a table or bench to assemble cabinets. Fit BTFix blocks to backs. Fit drawer runners to drawer units (See Drawer Runner Placement Sheet). If you are assembling a base corner unit such as a MDSC, MDSCE, PMDSC or a PMDSCE that you place the shelf into the cabinet before screwing the last component together because it is impossible to add the shelf once you have assembled the cabinet.
3. Once assembled, turn cabinet upside down and fit adjustable leg mounting blocks (see Adjustable Leg Sheet). Once mounting blocks are screwed onto the carcass then knock the adjustable leg into the mounting block and adjust each leg to the prescribed height.
4. Place cabinet into approximate position. (16mm off wall). (See Cabinet Placement Sheet).
5. Repeat steps 2 – 4 until all BASE cabinets are assembled and placed in their approximate positions.
6. Fasten BASE cabinets together using MCON connectors. Ensure that the tops and the fronts of cabinets are flush and that NO confirmat screw heads are proud of the melamine. DO NOT fasten cabinets to wall.
7. When BASE cabinets are screwed together you need to check their position, making sure they are off the wall and square to the room. Using a Spirit Level and preferably a long straight edge, level the cabinets by adjusting the windup legs. Level left to right and front to back.
8. Once cabinets are level and in correct position, fix to the wall using supplied 16mm melamine packers between the cabinets and the wall. (Fixing Hardware NOT SUPPLIED).
9. Place counter tops onto cabinets and check for size. You may need to scribe the backs of the counter tops to make them fit if your walls are not straight. Mark centre line of site joins and remove tops. Cut out section of full top in corner units to allow access for joining bolts (See Counter Top Sheet). Place counter tops back on cabinets and check that you have access to the joining bolts from the underside of the corner cabinet. DO NOT glue counter top joins yet.
10. Assemble and fasten overhead cabinets to wall. Remember to allow for end fillers and end panels between some cabinets (see Plans).
11. Mark out cut outs for your cooktop & sink. Make sure that the hotplate will line up with the Rangehood cabinet and that the sink bowls fit in the required cabinet. Using a Jigsaw, perform required cutouts. It may be necessary to cut out part of the

- front rail of the cabinet under these cut outs. Allow for this when marking out cut out.
12. Check to make sure appliances fit the cutouts. Counter top joins may now be glued together. Use 6-8 hour Araldite and clean up with Thinners. (NOT SUPPLIED)
 13. Check front overhang of “counter tops” and equal out. Fix counter tops to front rails and BTFix fittings in cabinet backs.
 14. Fit all remaining cabinets & end panels.
 15. Fit assembled drawers into carcases.
 16. Push & screw hinge mounting plates into pre-drilled holes. (see Door/Drawer front fixing sheet)
 17. Fit doors and drawer fronts. To fit hinges, open the back flap of the hinge, place hinge into predrilled holes and snap the flap shut. Note – No screws are required. Adjust to final position. (See Door/Drawer front fixing sheet for adjusting the doors and adjusting/fitting the drawer fronts).
 18. Mark handle position holes, drill and fit handles/knobs. Before drilling the holes, check by opening each door that you are drilling the handle holes on the correct side of the door.
 19. Fit Bins to doors or any other associated hardware.
 20. Fit kickboards. (See adjustable legs sheet).
 21. Clean up, remove stickers using a heat gun or hair dryer, have a Beer and congratulate yourself.

NOTE: MDF dust can be harmful to your health. Always make sure you are wearing an approved dust mask when cutting or cleaning up.

TOOLS REQUIRED:

1. Cordless Drill with Pozi Drive (Screwdriver bit).
2. Spirit Level & Straight Edge.
3. 10mm Ring or Open Ended Spanner (For joining bolts).
4. Jigsaw
5. Araldite & Thinners
6. Wall Fixings – Timber framed or Masonry.
7. Dust Mask and Safety Glasses.

Dear Customer

We hope that this brief guide will assist you to install your new kitchen.

Unfortunately, this guide will not cover every aspect of installing Kitchens, therefore we advise that you contact your consultant at **Proform Products**, prior to installation if you are uncertain on any point.

Please note:-

Whilst Proform Products has made every effort to include most fixings to complete you installation, there may be some instances where fixings supplied are not suitable. It is up to the "Installer" to ensure that the correct fixings: and the appropriate number, are used in accordance with the buildings construction. Proform Products takes no responsibility for faulty installations. All fixings and installation procedures are suggested methods only.